

## Technical Data Sheet

### *Moplen* HP3817



Polypropylene, Homopolymer

#### Product Description

*Moplen* HP3817 is a homopolymer suitable for general purpose injection moulding applications. It exhibits good flow and stiffness. *Moplen* HP3817 is suitable for food contact.

The grade being in development, this is a preliminary datasheet subjected to changes after product industrialization.

This grade is not intended for medical and pharmaceutical applications.

<b>Application</b>	Furniture; Housewares
<b>Market</b>	Compounding; Consumer Products; Rigid Packaging
<b>Processing Method</b>	Compounding; Injection Molding
<b>Attribute</b>	Medium Flow; Medium Stiffness

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	12	g/10 min	ISO 1133-1
Density	0.90	g/cm <sup>3</sup>	ISO 1183-1
<b>Mechanical</b>			
Tensile Modulus	1400	MPa	ISO 527-1, -2
Tensile Stress at Yield	35	MPa	ISO 527-1, -2
Tensile Strain at Break	> 50	%	ISO 527-1, -2
Tensile Strain at Yield	10	%	ISO 527-1, -2
<b>Impact</b>			
Charpy Impact Strength - Notched, (23 °C, Type 1, Edgewise, Notch A)	4	kJ/m <sup>2</sup>	ISO 179
<b>Thermal</b>			
Vicat Softening Temperature, (A50)	153	°C	ISO 306
Heat Deflection Temperature B, (0.45 MPa, Unannealed)	85	°C	ISO 75B-1, -2